

STANDARD CONSTRUCTION

FRAME: 22 GA. galvanized steel.
DOOR PANEL: 24 GA. galvanized steel.
INSULATION: 1" fiberglass.
FINISH: Mill.

OPTIONS

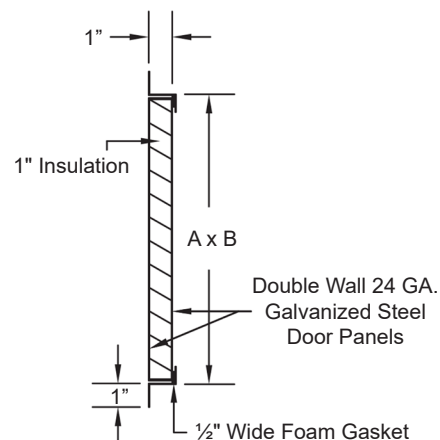
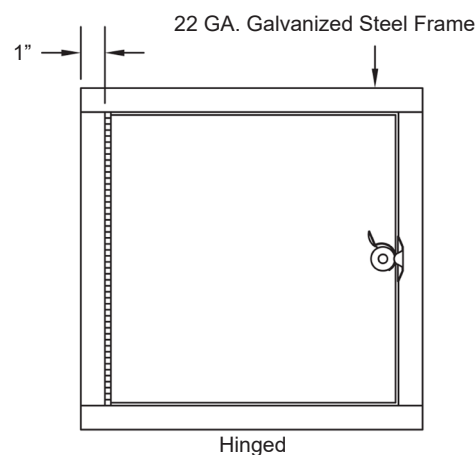
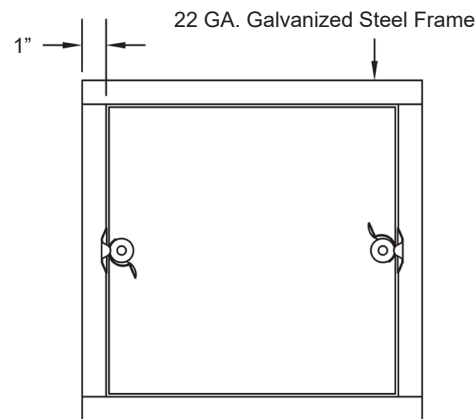
Hinged or Cammed
 Viewports
 High Pressure

NOTES

1. "A" width and "B" height are opening dimensions.
2. Duct opening should be $\frac{1}{8}$ " greater than door size.
3. Standard pressure rating is 4.5 in. w.g. High pressure rating is 10 in. w.g.
4. On doors of non-standard size, the height is always the larger dimension.

DOOR SIZES

Panels	Standard Sizes	Hinged HDD102 Cams	Hinged High Pressure HDD102-H Cams	Cammed HDD103 Cams	Cammed High Pressure HDD103-H Cams
HDD	6"W x 6"H	1	3	2	4
	8"W x 8"H	1	3	2	4
	10"W x 10"H	1	3	2	4
	12"W x 12"H	1	3	2	4
	14"W x 14"H	1	3	2	4
	16"W x 16"H	2	6	4	8
	18"W x 18"H	2	6	4	8
	20"W x 20"H	2	6	4	8
	24"W x 24"H	2	6	4	8



Item #	Qty	Door Type	"A" Height	"B" Width	Viewport	High Pressure		
			Opening Size					
Arch. / Eng.:			EDR:		ECN:		Job:	
Contractor:								
Project:			Date:		DWN:		DWG:	

**Union Made**

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

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